

IN THE SUBSTITUTE SPECIFICATION

Please cancel paragraphs 020, 021 and 028 of the Substitute Specification, as filed.
Please replace those cancelled paragraphs with replacement paragraphs 020, 021 and 028, as follows.

[020] The second partial continuous web 27 runs from the deflection roller 09 to the stapler 17. The stapler 17 staples each of the paper webs 27, constituting the partial continuous web 27, before the second partial continuous web 27 enters the folding device 19, together along a line between two sides of the printed image generated on them, along which line a transverse fold will later be generated, in the course of the passage of the second partial continuous web 27 through the folding apparatus 19. After leaving the stapler 17, the ~~second~~ partial continuous web 27, now consisting of paper webs 27 stapled together in some places, is also conducted over the deflection rollers 12, 13 to the guide roller 18 and is united there with the first partial continuous web 28, as well as with the first continuous web 24. In this way, a main continuous web 29, which is composed of the yet not stapled paper webs of the first continuous web 24, of the yet not stapled paper webs 28 of the first partial continuous web 28, and of the stapled paper webs 27 of the second partial continuous web 27, leaves the guide rollers 18 which, as discussed above, constitute the outlet from the continuous web mixing device 01.

[021] This resultant main continuous web 29 now enters between the cutting cylinder 21 and the cutting groove, point and folding blade cylinder 22 of the folding apparatus 19. A folding jaw cylinder 23 follows the cutting groove, point and folding blade cylinder 22. The main continuous web 29 is cut, in a generally known manner, into individual products between the cylinders 21, 22 of the folding apparatus, which cut, individual products are subsequently transversely folded between the cylinders 22, 23. The tabloid products produced by the continuous web mixing device 01 depicted in Fig. 1 have an outer, not stapled layer and an inner, stapled layer.

[028] As indicated in dashed lines in Fig. 2, a third partial continuous paper web 31 can also be conducted out of the continuous web 26 and can be stapled by the use of a possibly provided stapler 17, before it, too, is again combined to form the product 29. A continuous web guide is also shown in dashed lines in Fig. 2, wherein a fourth different partial continuous paper web 32 is conducted, for example without being rerouted and/or without being stapled, straight downward to the entry into the folding apparatus 19.